



**ALMAG Aluminum**  
SMARTER • BETTER • FASTER



RESPECT & FAIRNESS • HUMILITY • PASSION FOR PROGRESS • OWNERSHIP

## SAW & STRETCHER OPERATOR/INSPECTOR (Rotating Shifts)

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### INDUSTRY

Manufacturing

### TYPE

Private

### COMPANY SIZE

250 – 300 employees

### FOUNDED

1953

“Whatever it takes. Our people are driven to succeed” – *Bob Peacock, President, ALMAG Aluminum*

Recognized as one of Canada’s Best Managed Companies, ALMAG understands that true customer satisfaction comes from delivering an exceptional service and a superior product. Our goal is to provide Customers with peace of mind knowing that quality products, short lead times and customer satisfaction is our top priority through all four pillars of service — Design, Extrude, Fabricate and Finish. We believe in building strong relationships around reliability and ownership which go hand-in-hand with our core values; respect and fairness, humility, passion for progress and ownership. Recognizing that people create culture, our core values are fundamental drivers of our workplace environment.

### JOB DESCRIPTION

Directly responsible to Press Supervisor. Functionally responsible for following specification outlined in work order. Functionally responsible for stretching aluminium extrusion without distortion. Will communicate with press crews and plant personnel.

### Key Responsibilities

#### Saw Operator

- Operate the saw in an effective and cost efficient manner while maintaining quality and safety standards.
- Perform the required PM checks on the saw daily.
- Follow work order specifications and packing instructions. Read and follow all notes in Epics.
- Inspect cut lengths, critical dimensions and visually inspect material.
- Ensure proper handling of material.
- Saw samples must be properly labelled and kept together for traceability.

- Ensure proper weight is measured and recorded to the required frequency.
- Ensure sign offs for in-process operations and complete entries in Epics.
- Ensure skid over changes are less than 3 minutes.
- Responsible for reporting equipment malfunctions.
- Feedback to Supervisors on shapes having a poor yield.

### **Stretcher Operator**

- Run the stretcher efficiently as possible.
- Complete daily PM checks for the stretcher.
- Stretching of aluminium extrusions to keep them straight and twist free.
- Checking dimensions and flatness and ensure extrusion is not over stretched.
- Responsible for batching at storage table with right number of pieces per batch
- Use material handling system properly to avoid damage to extrusions.
- Read and follow all notes in Epics.
- Report to the supervisor any problems noted before, during or after stretching.
- Communicate with saw crew any concerns regarding some dimensions and finish.
- Report any malfunction in stretching equipment.
- Complete required inspections and paperwork and all required Epics entries.
- Comply with all quality related policies, procedures and system requirements.

## **DESIRED SKILLS AND EXPERIENCE**

### **Experience**

- 1-2 years in an industrial environment, knowledge of machinery and ability to read drawings an asset. Willing to train.

### **Education**

- Grade 10 with some technical background and mechanical aptitude. Grade 12 would be an asset.

## **MORE ABOUT ALMAG**

Since 1953, ALMAG has built a reputation as an industry leader in extruding high-visual, tight tolerance, complex, thin-walled, lightweight and precision aluminum extrusions. Pushing the limits of industry standards, ALMAG is capable of providing Solutions to some of the most complex designs by combining its skills, knowledge and experience with engineering to deliver best in class, quality Solutions with the industry's shortest lead times.

### **Benefits ALMAG Aluminum offers their employees include:**

- Health and dental
- Life AD&D
- Long-term disability
- Critical illness insurance
- Vision
- Employee Assistance Program
- Health spending account
- Profit sharing
- Gym memberships – wellness programs
- Education assistance program
- Monthly social committee activities