



RESPECT & FAIRNESS • HUMILITY • PASSION FOR PROGRESS • OWNERSHIP

## EXTRUSION PRESS OPERATOR/INSPECTOR (Rotating Shifts)

w. [almag.com](http://almag.com)

t. 888.462.5624

e. [careers@almag.com](mailto:careers@almag.com)



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INDUSTRY	TYPE	COMPANY SIZE	FOUNDED
Manufacturing	Private	250 – 300 employees	1953

“Whatever it takes. Our people are driven to succeed” – *Bob Peacock, President, ALMAG Aluminum*

Recognized as one of Canada’s Best Managed Companies, ALMAG understands that true customer satisfaction comes from delivering an exceptional service and a superior product. Our goal is to provide Customers with peace of mind knowing that quality products, short lead times and customer satisfaction is our top priority through all four pillars of service — Design, Extrude, Fabricate and Finish. We believe in building strong relationships around reliability and ownership which go hand-in-hand with our core values; respect and fairness, humility, passion for progress and ownership. Recognizing that people create culture, our core values are fundamental drivers of our workplace environment.

### JOB DESCRIPTION

Directly responsible to Press Supervisor. Functionally responsible for operating Press, Process Equipment and Handling Equipment.

#### Key Responsibilities

##### Operator #1:

- Die management; Ensure all necessary tooling is available at the beginning and throughout shift.
- Load dies into press; Maintain die change times per press as specified in Production Roles.
- Check finish and dimensions on extrusions at the required frequency.
- Ensure press sign-offs after samples are checked.
- Ensure proper billets/logs are in the ovens and monitor the supply to keep press going.
- Press samples must be properly labelled and kept together for traceability.

##### Operator #2:

- Operation of Extrusion Press at the best possible speed while maintaining a good quality extrusion, start each order off by running no less than the average speed of each die.

- Keep track of equipment performance and ensure press is well tuned.
- Use the first billet whenever possible to cut samples since that extrusion is likely shorter than subsequent billets and cutting samples from subsequent billets may result in losing one cut length.
- Mark cavity numbers on the samples and the corresponding extrusions on the cooling table so the saw operator can cut and save these after stretching.
- Check the run out at the beginning of each order and report to Lead-Hand if billet length scheduled is inappropriate and have it changed if it will improve yield,
- Ensure proper lead-out of extrusion into puller jaws,
- Run clean-out dummy block at least once every shift and perform the required PM checks
- Have sufficient walks between extrusions transferred onto cooling table,
- Ensure all billets and alloy used are accounted for in Epics,
- Read and follow all notes in Epics applicable to press section.

#### **Operator #1 and #2**

- Help with maintaining press and related process equipment in the event of breakdown,
- Look for opportunities to improve press output
- Comply with all quality related policies, procedures and system requirements

### **DESIRED SKILLS AND EXPERIENCE**

#### **Experience**

- 1-2 years of experience in a production environment. Must have proven skills in extrusion press operation or operation of any similar press operation with the ability to learn this trade. Ability to read drawings and measurement equipment.

#### **Education**

- Min. grade 10 with written and oral skills or technical training that is equivalent. Grade 12 would be an asset.

### **MORE ABOUT ALMAG**

Since 1953, ALMAG has built a reputation as an industry leader in extruding high-visual, tight tolerance, complex, thin-walled, lightweight and precision aluminum extrusions. Pushing the limits of industry standards, ALMAG is capable of providing Solutions to some of the most complex designs by combining its skills, knowledge and experience with engineering to deliver best in class, quality Solutions with the industry's shortest lead times.

#### **Benefits ALMAG Aluminum offers their employees include:**

- Health and dental
- Life AD&D
- Long-term disability
- Critical illness insurance
- Vision
- Employee Assistance Program
- Health spending account
- Profit sharing
- Gym memberships – wellness programs
- Education assistance program
- Monthly social committee activities